

Effective Date: March 08, 2021

**CERTIFICATION OF WELDING CONSUMABLE**

This is to advise you the Canadian Welding Bureau has witnessed tests on the following :

|                        |  |
|------------------------|--|
| Company Name:          | <b>Tien Tai Electrode (Kunshan) Co. Ltd.</b> |
| Electrode Designation: | <b>TN-28</b>                                 |
| Point of Manufacture:  | <b>Kunshan, China</b>                        |
| Standard:              | <b>W48-18 (SMAW Low-Alloy Steel)</b>         |
| Classification:        | <b>E5518-C1-H4</b>                           |
| Gas or Flux:           | <b>-</b>                                     |
| Size (mm):             | <b>Min: 3.2    Max: 4.0</b>                  |

**Others Details:**

The impact properties was witnessed to testing at -60 degree C and the values met the requirements specified in the standard above.

Expiry date: **March 8, 2023**

This certification, may be extended by meeting the check test requirements of the applicable standard and CWB rules.

CANADIAN WELDING BUREAU



Registrar

TIENTETN28

The product certification system operated by the Canadian Welding Bureau most closely resembles that described by ISO/IEC Guide 67, *Conformity assessment — Fundamentals of product certification*, System 5.